



深圳市蓝宝安科电子有限公司

Shenzhen LanbaoAnke Electronics Co.,Ltd.

承 认 书

APPROVAL SHEET

编号 NO.	LB-1025-01
版次 Ver.	A/2

客户 Customer	
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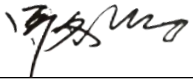
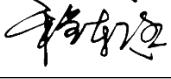
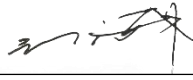
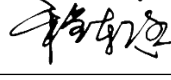
品名 Product	陶瓷贴片保险丝
系列 Series	1025SB

料号Part No.	规格描述Specification	备注Remark
蓝宝 LB fuse		
客 户 Customer		

供应商-蓝宝 Supplier-LB fuse	零件承认章 Approval Signet	客户 Customer	零件承认章 Approval Signet
制作 Make			
审查 Check			
批准 Approval			

联络Contact			
业务Sales	电话Telephone	手机Cellphone	邮箱E-mail
			lanbaofuse@163.com
零件承认后敬请回签一份给我司留存。			

History of Change变更记录

NO.	日期 Date	描述 Description	版次 Edition	修改 modified by	审核 Checked by
1	2020.12.02	新制订	A/1		
2	2023.04.03	更改为新封面	A/2		
3					
4					
5					
6					
7					
8					
9					
10					
11					

1. 适用范围 / SCOPE

1025SB 系列慢断保险丝，适用于一般电子设备。

1025SB series Time Delay Fuse, used in electronic equipment.

2. 产品编码 / Part Numbering

例「example」：

1025SB	T2.5A	250V	
1	2	3	4

①系列号/Series Number

②额定电流/Rated Current

③额定电压/Rated Voltage

④认证符号/Approved Symbol

3. 额定电流和额定电压/ RATED CURRENT AND RATED VOLTAGE

额定电流 / Rated Current:

250mA~5A

额定电压 / Rated Voltage:

250mA~5A: 250V ac、125V dc

4. 标示 / MARKING

保险丝上需有下列标示/The fuses shall have the following marking

①产品系列标识 / Series type Logo : **LB**[®]

②额定电流 / Rated Current (A): ____A或____mA

注意 / Note:

对标示的大小和位置没有规定 / Size and position of the markings shall not be provided.

5. 外观及形状 / APPEARANCES AND CONFIGURATION

5-1 外观：无显著的污点、铁锈或裂纹；标示应容易辨识。

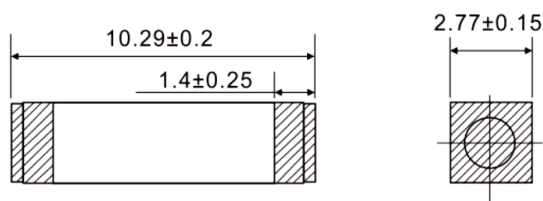
Appearances: There shall not be any remarkable stain, rust or crack on the appearances; marking shall be easily legible.

5-2 形状：表面贴装式保险丝

Configuration: Surface Mount Fuse.

6. 工程图和结构 / OUTLINE DRAWING AND STRUCTURE

6-1 工程图（单位：mm） / Outline Drawing and Dimensions (Unit: mm)



L (mm)	W (mm)	D (mm)
10.29±0.20	2.77±0.15	1.40±0.25

6-2 结构 / Structure

编号 No	元件 Component	材质 Material	数量 Quantity
1	本体 Body	陶瓷管 Ceramic tube	1
2	铜帽 Cap	铜 Copper	2
3	熔丝本体 Fuse element	合金线 Alloy	1

7. 产品特性 / PRODUCT CHARACTERISTICS

编号 No.	项目 Item	内容 Content	参考标准 Reference standard
1	绝缘阻抗 Insulation resistance (after opening)	10,000 ohms minimum	MIL-STD-202G, Method 302 Test Condition A
2	可焊性 Solderability	T=240℃±5℃, t=3+0/-0.5s, Cover ≥ 95%	MIL-STD-202G, Method 208H
3	耐焊接热 Soldering heat resistance	10 sec at 260 °C ΔR :<10%	MIL-STD-202G, Method 210F Test Condition B
4	热冲击 Thermal Shock	5 cycles between -65℃/+125℃ 15minutes ; each extreme ΔR :<10%	MIL-STD-202G, Method 107 Test Condition B
5	机械冲击 Mechanical Shock	100Gs Peak amplitude, sawtooth wave 6 ms duration, 3 cycles XYZ+xyz=18 shocks. ΔR :<10%	MIL-STD-202G, Method 213 Test Condition 1
6	高/低温储存 High/Low Temperature Storage	T=125℃±2℃, 96hours , T=-55℃±3℃, 96hours R : <10%	IEC60068-2-1 / IEC60068-2-2
7	抗潮湿性 Moisture Resistance	85℃±3℃,80%~90%RH 10 cycles ΔR :<10%	MIL-STD-202, Method 106
8	振动 Vibration	10-55-10 Hz Sweep in 1 minute, 0.03 in.amplitude . 2hours in each of XYZ planes=6hours total. ΔR : <10%	MIL-STD-202 Method 201 (10-55Hz)
9	盐雾实验 Salt spray	5% salt solution , 48hours ΔR : <10%	MIL-STD-202G,Method 101E, Test Condition B

8. 电气特性 / ELECTRICAL CHARACTERISTICS

8-1 熔断 / 电流特性: Pre-Arcing Time / Current Characteristic (limits)

RATED CURRENT	1 IN/倍	2 IN/倍		2.5 IN/倍
	Min.	Min.	Max,	Max.
250mA~5A	4hrs	1sec	60sec	10sec

8-2 产品规格/Specification

Part No. 料号	Rated Voltage 额定电压	Rated Current 额定电流(A)	Breaking Capacity(A) 分断能力
250mA~5A	250V AC 125V DC	250mA~5A	50A@125V/DC 50A@250V/AC

9.环境特性 / ENVIRONMENTAL CHARACTERISTIC

9-1 操作温度范围: -55℃~125℃ / Operating Temperature:-55℃~125℃

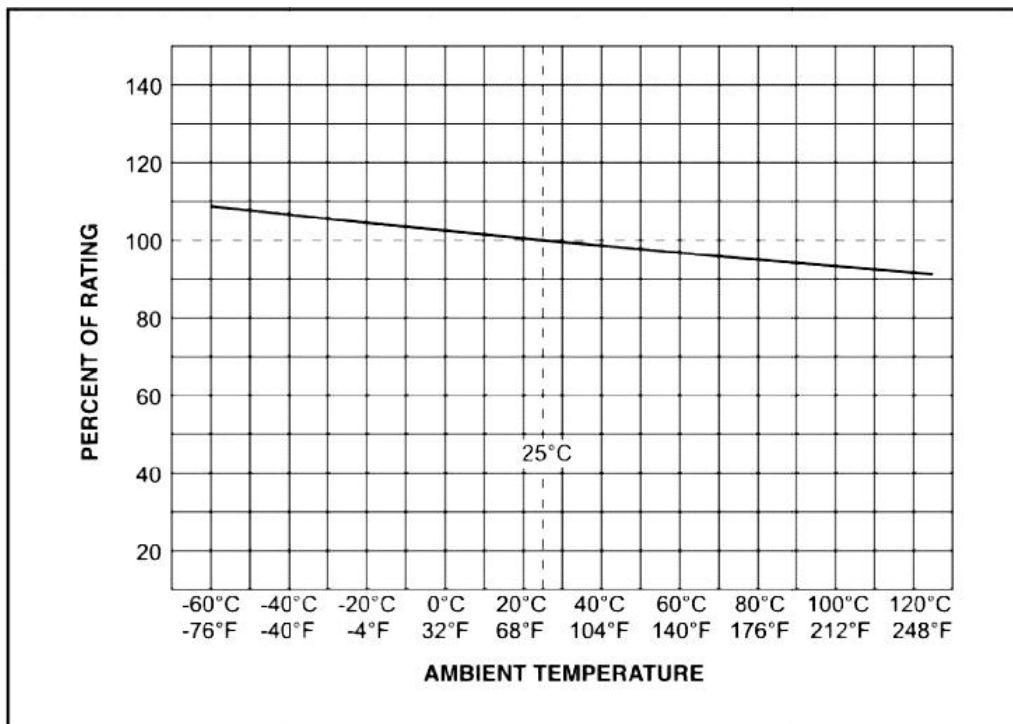
若贵司操作环境温度超出 $25\pm 5^{\circ}\text{C}$ 范围, 在选用保险丝规格时, 需考虑操作环境温度对保险丝的影响。
请参照: 温度-电流曲线图。

When choosing the fuse's specification, if the operating environmental temperature beyond the scope from $20\sim 30^{\circ}\text{C}$,

you should consider the environmental temperature's affection to fuses.

please refer:

Temperature-Current curve:



9-2 存储条件 / Storage Conditions

在温度 $+5^{\circ}\text{C}\sim 30^{\circ}\text{C}$ 、相对湿度 25%~60%的密闭条件下可存放 2 年。

Under airtight in temperature $+5^{\circ}\text{C}\sim 30^{\circ}\text{C}$ 、relative humidity 25%~60% can store 2 years.

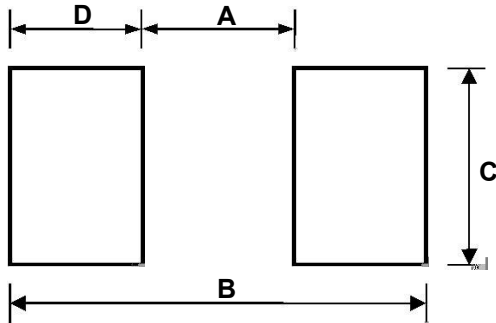
在温度 $+10^{\circ}\text{C}\sim 60^{\circ}\text{C}$ 、相对湿度为 95%的非露天下最多可存放 30 天。

Without dew in temperature $+10^{\circ}\text{C}\sim 60^{\circ}\text{C}$ 、relative humidity be 95% maximum value for 30days.

10.安装方式及条件 / INSTALLATION WAY AND PARAMETERS

10-1 建议如下图安装方式安装，并满足所要求的尺寸。

Propose that the following picture installation way is installed, and satisfied the required size.



Dimensions	A (mm)	B (mm)	C (mm)	D (mm)
1025SB	6.79±0.30	10.91±0.30	3.65±0.30	2.06±0.30

10-2 建议客户焊接参数 / Recommended Customer Soldering Parameters

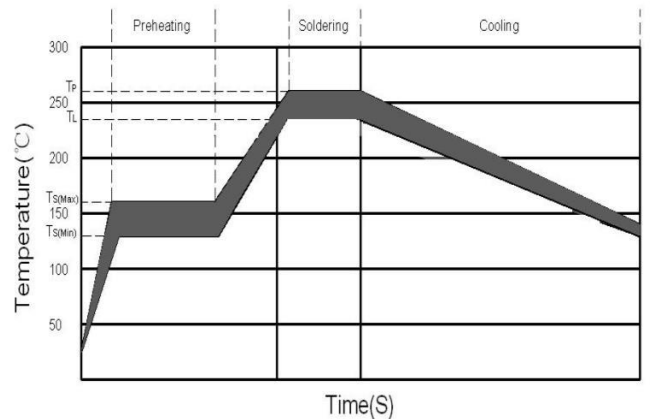
1. Infrared Reflow:

Temperature: 260℃

Time: 5sec Max.

Recommend Reflow profile

Reflow Condition		Pb-Free assembly
Preheating	-Temperature Min (Ts(min))	150 °C
	-Temperature Max (Ts(max))	200 °C
	-Time	60~120 Secs
Soldering	-Temperature (TL)(Liquidus)	235 °C
	-Time Max (TL)	20~40Secs
	-Peak Temperature (Tp)	Max 260 °C
	-Time Max (Tp)	5 Secs



2. Wave soldering

Reservoir Temperature: 260℃

Time in Reservoir: 10sec Max.

3. Hand Soldering :

Temperature: 350℃

Time: 3sec Max.

Soldering iron avoid touch Cap.

11.其他使用注意事项 / OTHER NOTICE IN USED

符合本公司可能的其它档的要求。

It could be in conformance with another file which made by our company.

12.安全认证及编号 / STANDARDS AND APPROVALS

UL&C-UL

E213695

13.包装讯息 / PACKING INFORMATION

13-1包装数量、重量 / QUANTITY & WEIGHT

型号 Type Number	数量(pcs) Quantity(pcs)
1025SB	2,500

14.其他 / OTHERS

14-1 如果在使用中有超出本规格书的要求，必须经由双方协商确认.

In the event that an impropriety is found beyond this specification ,it shall be fixed by mutual agreement between the parties.

14-2 如果本规格书有不适当的情况，必须通过双方协商并由本公司修改.

In the event that an impropriety is found in this specification , LANBAO ELECTRICAL APPLIANCES CO. LTD. shall amend it by mutual agreement between the parties.

版次	制作	确认	审核
第1版	赖秋莲 2020/12/02	谢海林 2020/12/02	熊士军 2020/12/02



UL iQ for Fuses



Fuses

E213695

Guide Information

ZHONG SHAN LANBAO ELECTRICAL APPLIANCES CO LTD

West Xing Pu Rd, Huang Pu, Zhongshan Guangdong 528429 CN

1025SB

Supplemental micro fuses

<u>Size</u> <u>mm(in)</u>	<u>Amps</u> <u>(A)</u>	<u>Volts</u> <u>(V)</u>	<u>Interrupting</u> <u>Rating (A)</u>
2.77 x 2.77 x 10.29 (0.11 x 0.11 x 0.41)	0.25 - 5	250Vac	50
	0.25 - 5	125Vdc	50

Report Date: 2017-10-16

Last Revised: 2017-10-18

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